



# EXHIBIT SPACE APPLICATION & CONTRACT

May 6-8, 2025 • Las Vegas Convention Center, West Hall • Las Vegas, NV, USA

MAIL ORIGINAL PAYMENT TO:

E-MAIL A COPY TO:

WasteExpo c/o Informa Business Media, LLC  
24654 Network Place, Chicago IL  
60673-1246

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### INSURANCE (REQUIRED FOR INTERNATIONAL EXHIBITORS) \$125

Insurance coverage will be added for International Exhibitors but any exhibitor can purchase a policy. All exhibitors are required to obtain the coverages outlined in clause 17. Insurance regardless of geographic location. International insurance policies often are not valid in the United States; Informa Markets negotiated the necessary coverages at a discounted rate to ensure the appropriate coverages are in place. Coverage will be opted in and included when contracting. International is defined as outside the United States or Canada. This fee will be waived/refunded if a valid Certificate of Insurance with the necessary coverages is provided. Coverage is subject to underwriting review; see clause 17. Insurance and your booth confirmation for additional information.

## I. COMPANY INFORMATION

Company:	Exhibiting As:
Street:	City:
State/Province:   Country**:	Zip/Postal Code:
Telephone:	Fax:
Key Contact Name:	Title:
E-mail:	Web Address:

If the show contact is not responsible for the overall health and safety at the event then please email the appropriate contact information to [Laura.Kelly@informa.com](mailto:Laura.Kelly@informa.com). Note required consents that will be included on the exhibit space contract in the appropriate locations include the following:

\* By providing your cell number, you are giving Show Management permission to contact you via text or phone regarding emergency situations and onsite Show updates.

\* By providing your contact information hereon, you acknowledge and agree to Informa's use of your contact information to communicate with you about events, products, services and offerings by Informa, its brands, affiliates, and/or third-party partners, consistent with Informa's Privacy Statement (accessible at <https://www.informa.com/privacy-policy/>). In addition, you understand that your personal information may be shared with any sponsor(s) of the Show, so they can contact you directly about their products or services. Please refer to the privacy policies of such sponsor(s) for more details on how your information may be used by them. Your personal information may also be shared with other participants in the Show.

## II. CHOICE BOOTH INFORMATION

### WASTE EXPO 2025 RATES (\$/FT<sup>2</sup>)

NON-MEMBER			
	1 open side	1 & 2 Corners   2 & 3 open sides	4 corners   4 open sides
Platinum	<input type="checkbox"/> \$48.50	<input type="checkbox"/> \$49.25	<input type="checkbox"/> \$49.75
Gold	<input type="checkbox"/> \$48.25	<input type="checkbox"/> \$49.00	<input type="checkbox"/> \$49.50
Silver	<input type="checkbox"/> \$47.50	<input type="checkbox"/> \$48.25	<input type="checkbox"/> \$49.00

### ADD ON OPTIONS:

Exhibits Plus Program (EPP): Upgraded Digital Profile for \$995.

Includes: Company logo, header image, press releases, and listed as a Featured Exhibitor online and in your mobile app profile.

Exhibits Max Program (EMP) for \$1495: Includes same upgrade as EPP, plus video header, ad, background image, QR code, and leads report in your online and mobile app profile.

Waste360 Must Read Sponsorship: Yes, I would like to take this package for an additional \$995. Includes a "Must Read" block in the Waste360 Daily Wire newsletter for two issues + content amplification on [waste360.com](http://waste360.com) and social media.

## NATIONAL WASTE & RECYCLING ASSOCIATION MEMBER

≤ 400 ft <sup>2</sup>	1 open side	1 & 2 Corners 2 & 3 open sides	4 corners 4 open sides	≤ 401 – 5,000 ft <sup>2</sup>	1 open side	1 & 2 Corners 2 & 3 open sides	4 corners 4 open sides	> 5,000 ft <sup>2</sup>	1 open side	1 & 2 Corners 2 & 3 open sides	4 corners 4 open sides
Platinum	<input type="checkbox"/> \$43.25	<input type="checkbox"/> \$44.00	<input type="checkbox"/> \$44.50	Platinum	<input type="checkbox"/> \$42.75	<input type="checkbox"/> \$43.50	<input type="checkbox"/> \$44.00	Platinum	<input type="checkbox"/> \$41.00	<input type="checkbox"/> \$41.75	<input type="checkbox"/> \$42.25
Gold	<input type="checkbox"/> \$43.00	<input type="checkbox"/> \$43.75	<input type="checkbox"/> \$44.25	Gold	<input type="checkbox"/> \$42.50	<input type="checkbox"/> \$43.25	<input type="checkbox"/> \$43.75	Gold	<input type="checkbox"/> \$40.75	<input type="checkbox"/> \$41.50	<input type="checkbox"/> \$42.00
Silver	<input type="checkbox"/> \$42.25	<input type="checkbox"/> \$43.00	<input type="checkbox"/> \$43.75	Silver	<input type="checkbox"/> \$41.75	<input type="checkbox"/> \$42.50	<input type="checkbox"/> \$43.25	Silver	<input type="checkbox"/> \$40.00	<input type="checkbox"/> \$40.75	<input type="checkbox"/> \$41.50

TOTAL SQUARE FEET

APPLICABLE SQUARE FOOTAGE RATE

TOTAL EXHIBIT SPACE TOTAL COST

X

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### CHOICE OF BOOTH SELECTION:

First Choice # \_\_\_\_\_ Second Choice # \_\_\_\_\_ Third Choice # \_\_\_\_\_

BOOTH sub-total	\$
EPP/EMP Upgrade	\$
Must Read	\$
<b>GRAND TOTAL</b>	\$

## III. PAYMENT INFORMATION

**Payment Schedule for Booth/Exhibits Plus:** Failure to adhere to this payment schedule will place your Booth/Exhibits Plus (size, location, status) in jeopardy.

• A deposit equal to 50% of the total cost for Booth/Exhibits Plus is due upon selecting space. This deposit is non-refundable.

• 100% of total cost for booth/Exhibit Plus is due by December 13, 2024.

• If space is reserved after December 13, 2024, total cost for Booth/Exhibits Plus is due upon signing.

• Refer to [wasteexpo.com/nwra](http://wasteexpo.com/nwra) for booth discount eligibility and planned details on more ways to earn money towards your Dues Contribution Program — now 10% of your total spend in 2025.

**Cancellation and Reduction of Space Policy:** Once this contract is signed and exhibit space is allocated, you are contracted to be in writing, and agreement by Show Management to any request for cancellation or reduction of space shall be subject to the following fees: Cancellations received before December 13, 2024 will incur a 50% cancellation fee of the full contract price. For downsize requests before December 13, 2024, exhibitor will be liable for the cost of the new booth, plus a fee of 50% of the difference between the original booth and the new booth price. For any booths canceled or reduced on or after December 13th, 2024, the full contract price is due and payable and non-refundable.

**Binding Contract:** By signing below, the Company set forth above agrees to abide by the terms and conditions of this Agreement, and hereby represents and warrants that the undersigned is duly authorized to execute this Agreement on behalf of the Company. The Company agrees to abide by the Informa Markets Sponsorship and Exhibitions Terms and Conditions found online <https://wasteexpo.com/content/markets/na/ic/waste-expo/en/exhibit/sponsorship-and-exhibition-terms-conditions.html> and regulations adopted by Informa Exhibitions U.S. Construction & Real Estate, Inc. and Informa Markets in accordance with the terms herein.

**CREDIT CARD:** To pay by credit card, your company will be invoiced with directions on how to pay online.

Please include invoice # and customer # on check stub or wire transfer.		
Make checks payable to: WasteExpo 24654 Network Place Chicago, IL 60673-1246	Wire Transfer: Informa Business Media, LLC JPMorgan Chase, New York, NY ABA #021000021, Account #8111104744 SWIFT: CHASUS33	Express Mail Address: JPMorgan Chase Attn: Informa 24654 131 S Dearborn, FL 6 Chicago, IL 60603

Signature:	
Name:	
Title:	Date:

By providing your contact information and signature, you are authorizing by Informa Exhibitions U.S. Construction & Real Estate, Inc. and Informa Markets to send you promotional materials via mail, SMS or email.